

## 钢板的厚度允许偏差

Tolerance on Thickness for Steel Plates (单位: mm)

### GB/T 709-88 热轧钢板和钢带的尺寸、外形、重量及允许偏差

Dimensions, shape, weight and tolerances for hot-rolled plates and sheets

公称厚度 Nominal thickness	下列宽度时的厚度允许偏差 Tolerances on thickness at the following width											
	>750~1000		>1000~1500		>1500~2000		>2000~2300		>2300~2700		>2700~3000	
	较高	普通	较高	普通	较高	普通	较高	普通	较高	普通	较高	普通
>4.00~5.50	+0.15	+0.30	+0.10	+0.30	+0.20	+0.40	+0.25	+0.45	-	-	-	-
	-0.30	-0.40	-0.40	-0.50	-0.40	-0.50	-0.40	-0.50	-	-	-	-
>5.50~7.50	+0.10	+0.20	+0.10	+0.25	+0.20	+0.40	+0.25	+0.45	-	-	-	-
	-0.50	-0.60	-0.50	-0.60	-0.50	-0.60	-0.60	-0.60	-	-	-	-
>7.50~10.00	+0.10	+0.20	+0.20	+0.30	+0.20	+0.35	+0.25	+0.45	-	+0.60	-	-
	-0.70	-0.80	-0.70	-0.80	-0.70	-0.80	-0.70	-0.80	-	-0.80	-	-
>10.00~13.00	+0.10	+0.20	+0.20	+0.30	+0.30	+0.40	+0.35	+0.50	-	+0.70	-	+1.00
	-0.70	-0.80	-0.70	-0.80	-0.70	-0.80	-0.70	-0.80	-	-0.80	-	-0.80

公称厚度 Nominal thickness	负偏差 on the minus side	下列宽度时的厚度允许正偏差 Tolerances on thickness on the plus side at the following width													
		>1000 ~ 1200	>1200 ~ 1500	>1500 ~ 1700	>1700 ~ 1800	>1800 ~ 2000	>2000 ~ 2300	>2300 ~ 2500	>2500 ~ 2600	>2600 ~ 2800	>2800 ~ 3000	>3000 ~ 3200	>3200 ~ 3400	>3400 ~ 3600	>3600 ~ 3800
		>13~25	-0.8	+0.2	+0.2	+0.3	+0.4	+0.6	+0.8	+0.8	+1.0	+1.1	+1.2	-	-
>25~30	-0.9	+0.2	+0.2	+0.3	+0.4	+0.6	+0.8	+0.9	+1.0	+1.1	+1.2	-	-	-	-
>30~34	-1.0	+0.2	+0.3	+0.3	+0.4	+0.6	+0.8	+0.9	+1.0	+1.2	+1.3	-	-	-	-
>34~40	-1.1	+0.3	+0.4	+0.5	+0.6	+0.7	+0.9	+1.0	+1.1	+1.3	+1.4	-	-	-	-
>40~50	-1.2	+0.4	+0.5	+0.6	+0.7	+0.8	+1.0	+1.1	+1.2	+1.4	+1.5	-	-	-	-
>50~60	-1.3	+0.6	+0.7	+0.8	+0.9	+1.0	+1.1	+1.1	+1.2	+1.3	+1.5	-	-	-	-
>60~80	-1.8	-	-	+1.0	+1.0	+1.0	+1.0	+1.1	+1.2	+1.3	+1.3	+1.3	+1.3	+1.4	+1.4
>80~100	-2.0	-	-	+1.2	+1.2	+1.2	+1.2	+1.3	+1.3	+1.3	+1.4	+1.4	+1.4	+1.4	+1.4
>100~150	-2.2	-	-	+1.3	+1.3	+1.3	+1.4	+1.5	+1.5	+1.6	+1.6	+1.6	+1.6	+1.6	+1.6
>150~200	-2.6	-	-	+1.5	+1.5	+1.5	+1.6	+1.7	+1.7	+1.7	+1.8	+1.8	+1.8	+1.8	+1.8